

Silicon photonics for broadband communication

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Cost of broadband optical components

- If manufacturing fabs for broadband optical components have no other market than telecom: chicken-and-egg problem
 - market volume is low → overcapacity → prices are high → market volume stays low
- If manufacturing fabs can manufacture for many markets:
 - telecom market volume is low, but there are other markets to fill the capacity → prices are compatible with market growth → market volume grows



Reasons for high optical component cost

- high cost of packaging and assembly
 - sub-micron accuracy of alignment between objects
 - not fully automated
 - fiber-chip coupling through the edge of the chip
- photonic chips are made in
 - a variety of "exotic" materials
 - in low-volume but highly complex fabs
 - with low yield
- testing of chips prior to assembly is difficult



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Ways to tackle the problem

- lower cost of packaging and assembly
 - Integrate more and package less
 - Increase alignment tolerance by integrated spot-size converters
 - Do not couple through the edge of the chip
- photonic chips are to be made in
 - Silicon as much as possible
 - With built-up (back-end processed or hybridly integrated) "exotic" materials where needed
 - in high volume CMOS fabs
 - with high yield
- testing of chips prior to assembly is to become easy and automated
 - Wafer level testing (light has to come out from the surface)

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Outline

Silicon Photonics: why and how?

Passive/active photonic functions in Silicon

Silicon photonics: what for?

Silicon photonics: the food chain



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Silicon Photonics: why and how?

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Silicon photonics: the food chain



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Silicon Photonics: why and how?

Why?

- Functionality + performance
- Technology
- Cost
- How?
- Wafer-level fabrication
- Packaging



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Silicon photonics: functionality

Spectacular breakthroughs in last 2-3 years

- low loss waveguides (IMEC, NTT, IBM...)
- compact wavelength routers (IMEC...)
- ultra-compact PhC microcavities (U. Kyoto...)
- >>10 Gb/s receivers (LETI, UPS, ...)
- 10 Gb/s modulators (INTEL, Luxtera, Cornell...)
- Raman Silicon laser (INTEL...)
- (velocity tunable) slow light (IBM...)
- all-optical switching + λ-conversion (NICT+IMEC...)
- integration with CMOS (Luxtera...)

No record performance but useful performance









Objectives

- Si nanophotonics with CMOS processes
- Application-specific EPIC
- New photonic devices in Si (lasers, wavelength converters, amplifiers, ...)

Partners

- MIT
- Luxtera
- Sun
- Freescale

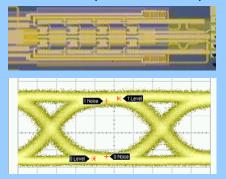
Budget: 12M\$

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www.darpa.mil/mto/epic

Luxtera CMOS Photonics Technology

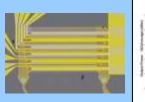
Silicon 10G Modulators driven with on-chip circuitry highest quality signal low loss, low power consumption



Fiber cable plugs here

Ceramic Package

Flip-chip bonded lasers wavelength 1550nm passive alignment non-modulated = low cost/reliable Silicon Optical Filters - DWDM electrically tunable integrated w/ control circuitry enables >100Gb in single mode fiber



Complete 10G Receive Path Ge photodetectors trans-impedance amplifiers output driver circuitry

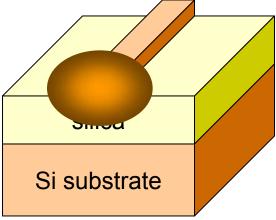
The Toolkit is Complete
✓ 10Gb modulators and receivers
✓ Integration with CMOS electronics
✓ Cost effective, reliable light source
✓ Standard packaging technology

Luxtera, Inc. Approved for Public Release

Nanophotonic waveguides

Silicon on Insulator

- Transparent at telecom wavelengths (1.55μm and 1.3μm)
- High refractive index contrast
 - in-plane: 3.45(Si) to 1.0 (air)
 - out-of-plane: 3.45 (Si) to 1.45 (SiO₂)
- Typical dimensions:
 - Thickness: 200 nm
 - Width: 500 nm
 - Required accuracy: 1-10 nm
- Compatible with CMOS processes



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Nano?

- Feature size: a few 100nm
- Required accuracy of features:
- For wavelength-dependent stru



nm-scale wavelength accuracy : O(1nm) dimensional accuracy !

Fabrication?

- Classical optical lithography → too low resolution
- E-beam lithography, focused ion beam \rightarrow too slow
- → Deep UV lithography (used for CMOS)
 - **248nm, 193nm**
 - Fabrication in IMEC CMOS-pilot line
 - 200mm wafers

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SOI-nanophotonic wires

Group	Date	h [nm]	w [nm]	loss [dB/cm]	BOX [um]	top clad	Fab.
	Apr. '04	220	500	2.4	1	no	DUV
IBM	Apr. '04	220	445	3.6	2	no	EBeam
Cornell	Aug. '03	270	470	5.0	3	no	EBeam
NTT	Feb. '05	300 200	300 400	7.8 2.8	3	yes	EBeam
Yokohama	Dec. '02	320	400	105.0	1	no	EBeam
MIT	Dec. '01	200	500	32.0	1	yes	G-line
LETI / LPM	Apr. '05	300	300	15.0	1	yes	DUV
		200	500	5.0			
LETI	'06			5.0			DUV, a-Si
Columbia	Oct. 03	260	600	110.0	1	yes	EBeam
NEC	Oct. '04	300	300	19.0	1	yes	EBeam

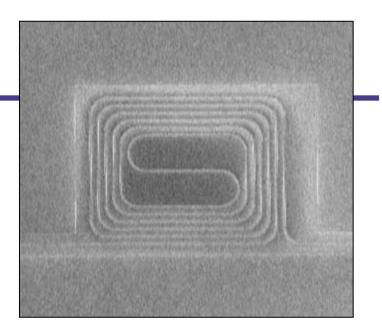


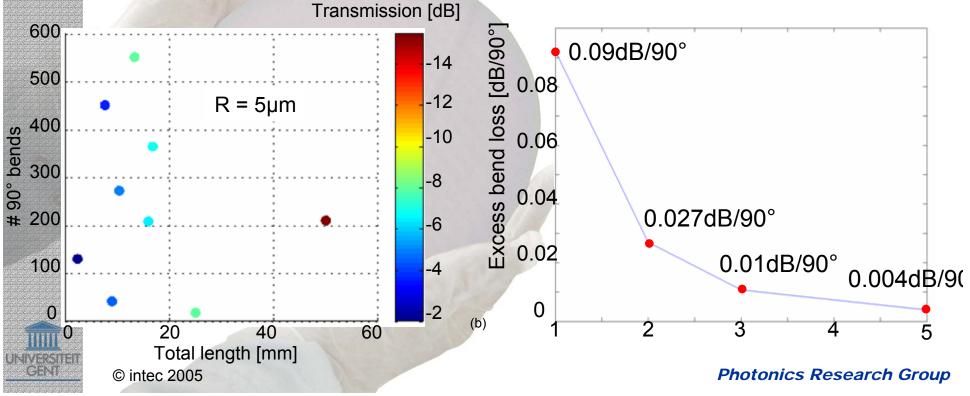
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Waveguide bends

Spirals

- Long waveguides (up to 50mm)
- Many bends (up to 560)







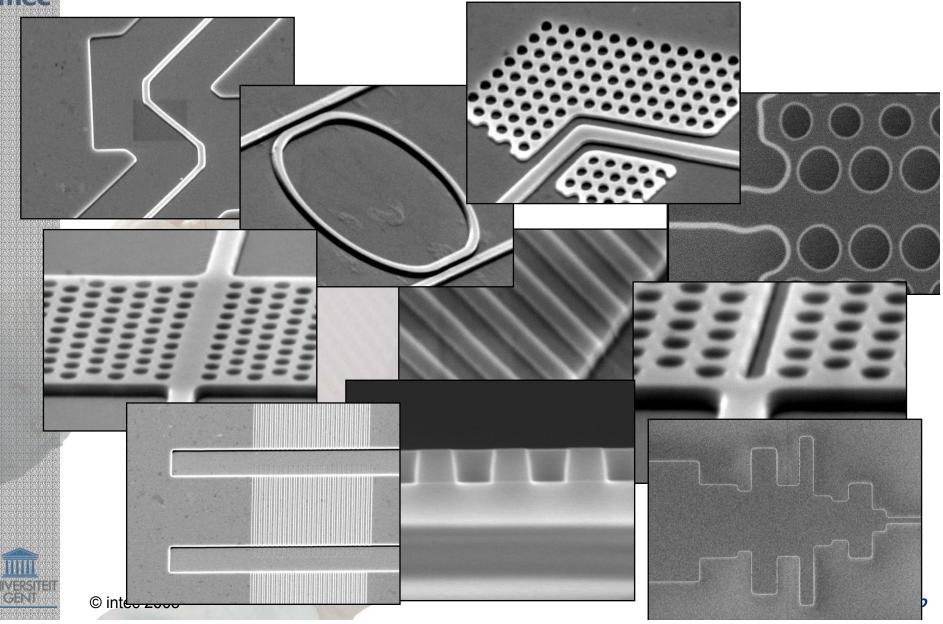
Group	h [nm]	w [nm]	Radius [um]	Loss [dB/90]	Note
IBM	220	445	1.0	0.086	20 bends
			2.0	0.013	
	18		5.0	0	
IMEC	220	500	1.0	0.09	> 500 bends
	1		2.0	0.027	
			5.0	0.004	
NTT	300	300	2.0	0.46	24 bends
			3.0	0.17	
Yokohama	320	400	1.0	3	
MIT	200	500	1.0	0.5	12 bends
			resonant	0.3	poly-Si
LETI/LPM	220	500	2.0	0.15	40
		7776	5.0	0.05	40
Columbia	340	400	resonant	1.3	2 bends
					4

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(Table partly from Vlasov, McNab, Opt. Expr. '04, pp1630) up



Fabricated Structures



Low cost

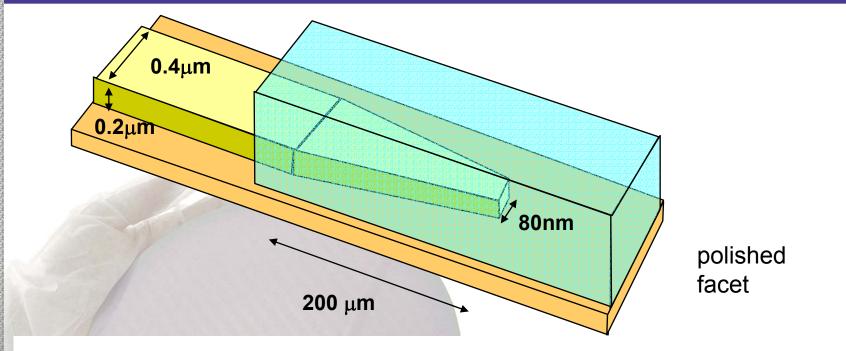
- Wafer-scale fabrication on large wafers with high yield
- Wafer-scale testing
- Low cost packaging



Coupling into SOI nanophotonics

	Important:
1	Low loss
1μm	Large bandwidth
	Coupling tolerance
SOI wire	 Fabrication Limited extra processing Tolerant to fabrication
Single-mode fiber core	• Polarization
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Coupling to fiber – Inverse taper

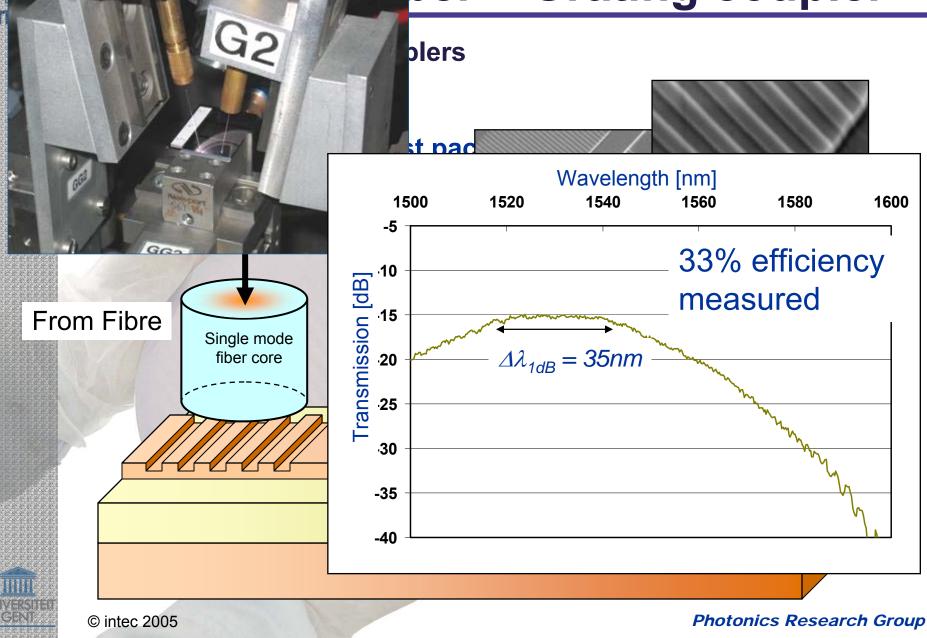


Group	h [nm]	w [nm]	L [um]	tip width [nm]	Cladding Material	Cladd ing Size	Loss
IBM (e-beam)	220	445	150.0	75.0	Polymer	2x2	< 1dB
Cornell (e-b)	270	470	40.0	100.0	SiO2	?x?	< 4dB
IMEC(DUV)	200	500	175.0	175.0	Polymer	3x1.3	< 2dB
NTT (ebeam)	300	300	200.0	60.0	Polymer/Si3N4	3x3	0.8

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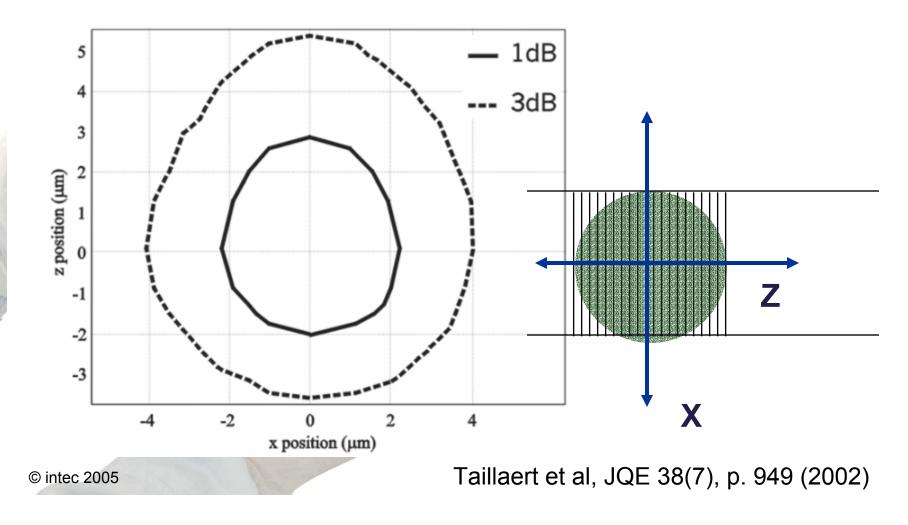
nec

Supling to fiber – Grating coupler



Alignment tolerances

- good alignment tolerances
- measurement of P/P_{max} versus fiber position



Coupling to fiber – Grating coupler

Improved design

- Apodise grating \rightarrow efficiency 63%
- Add bottom reflector → efficiency over 90%

	<u>v-v-v</u> -v	<u></u>	

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Bonded SOI-coupler with gold bottom mirror

Theoretical coupling efficiency 78% air SiO2 box layer Si BCB buffer Au waveguide BCB RESON Pyrex substrate Grating coupler -s1_gold 0.80 s2 no gold 0.70 s1 gold fit coupling efficiency s2 no gold fit 0.60 **Measured coupling efficiency:** 0.50 69% (1.5 dB loss) 0.40 0.30 0.20 0.10 0.00 1500 1520 1540 1560 1580 1600 wavelength © intec 2005

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Polarisation problem

Problem: nanophotonic circuits are highly polarisation dependent

Our solution:

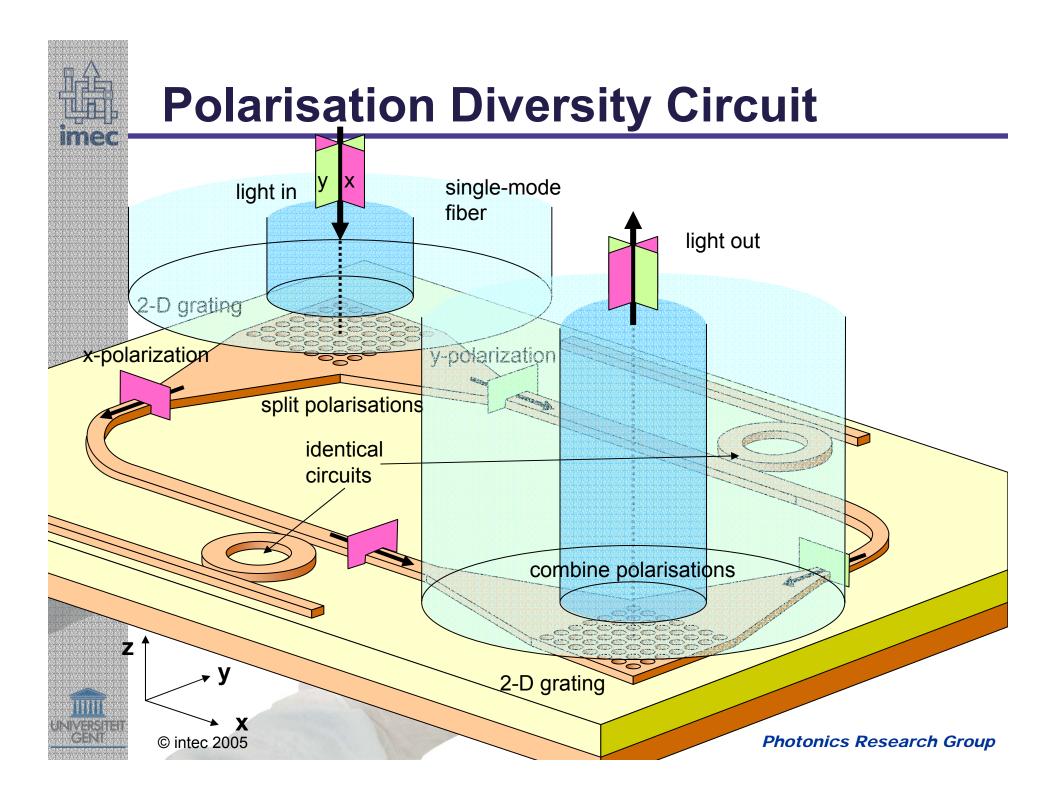
- 2D grating
- Couples each fiber polarisation
 in its own waveguide
- In the waveguides the polarisation is the same (TE)
- Allows for <u>polarisation</u> <u>diversity</u> approach

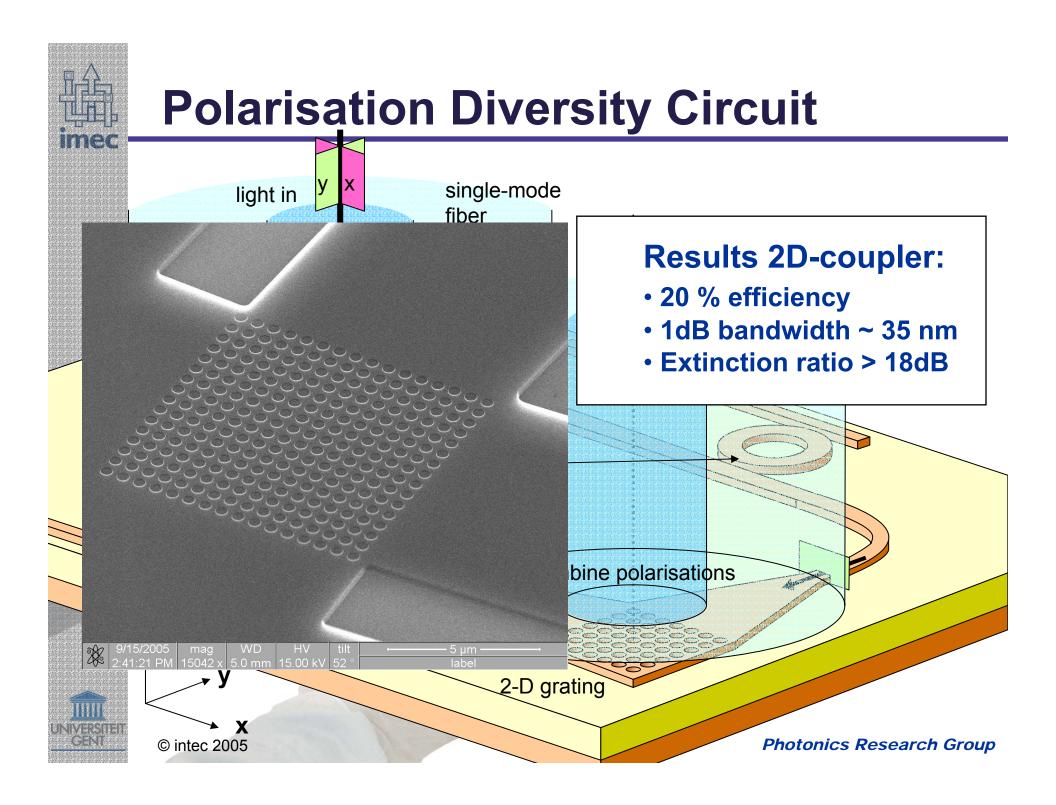
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Taillaert et al. PTL 15(9) p. 1249 (2003)

Single mode

fiber core







Outline

Silicon Photonics: why and how?

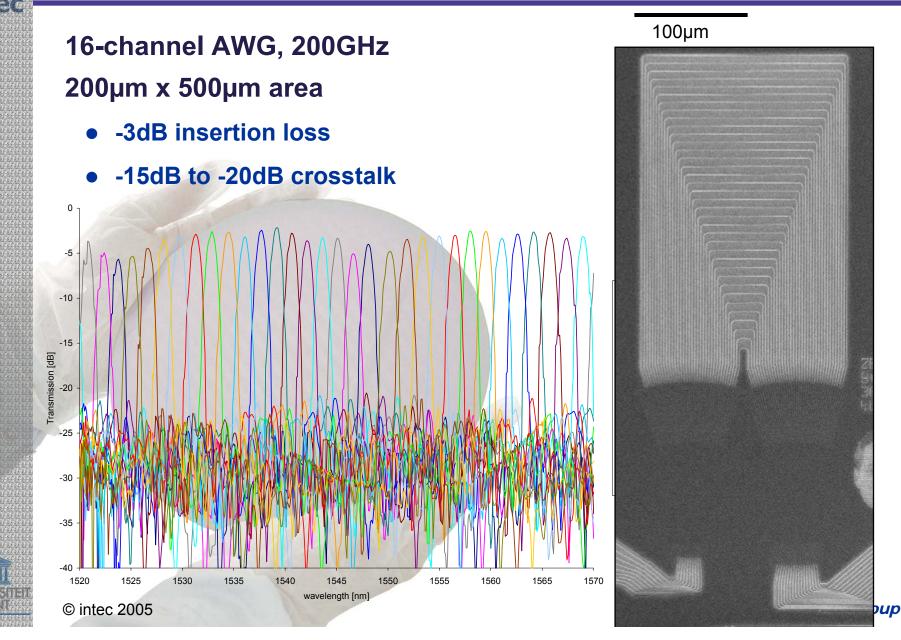
Passive/active photonic functions in Silicon

Silicon photonics: what for?

Silicon photonics: the food chain

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Arrayed waveguide grating



Active photonic functions

The options for modulation, switching, tuning, detection at high speed:

- all Silicon approach
 - carrier density based optical effects + electric field induced carrier sweep away
 - All-optical approach using two-photon absorption
 - Strained Silicon : Pockels EO-effect
- Silicon + Germanium approach
- Silicon + III-V-membrane integration
 - Using ultra-fast carrier lifetime in III-V
 - Also allowing light emission, gain, detection

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Silicon lasers & modulators



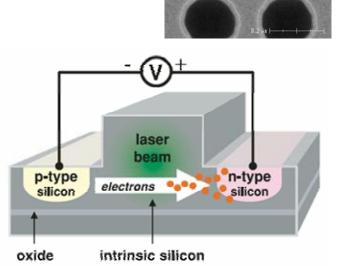
280nm pitch

- Optical modulator @ 10GHz
- Silicon CW Raman laser: extract electrons using p-i-n diode
- SOI Photonic Crystal devices with 193nm Deep UV lithography

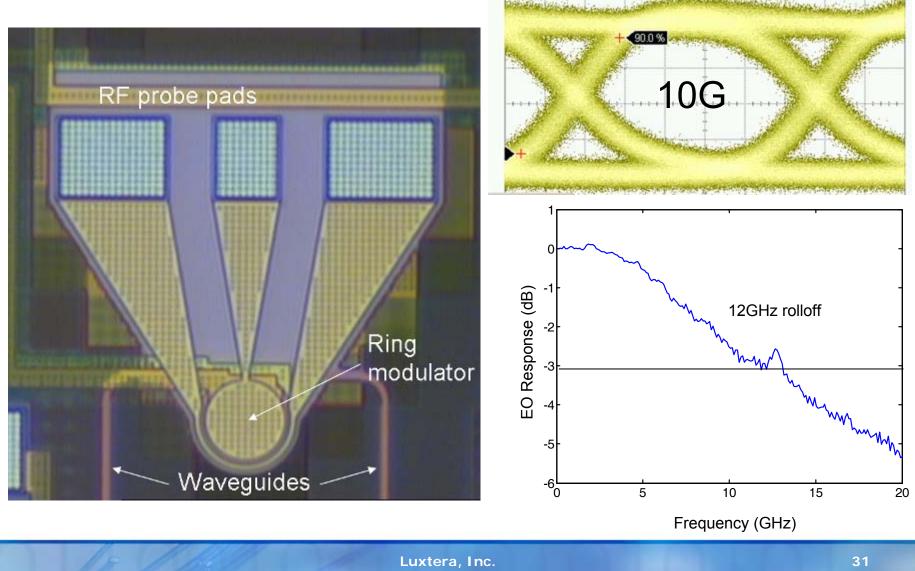


- Fabless Silicon Photonics (Fabrication by Freescale)
- Integration of CMOS and photonic circuits
- 10Gbps Silicon modulator
- 40Gbps optical link for Sun's Hero project (part of the DARPA HPSC programme)

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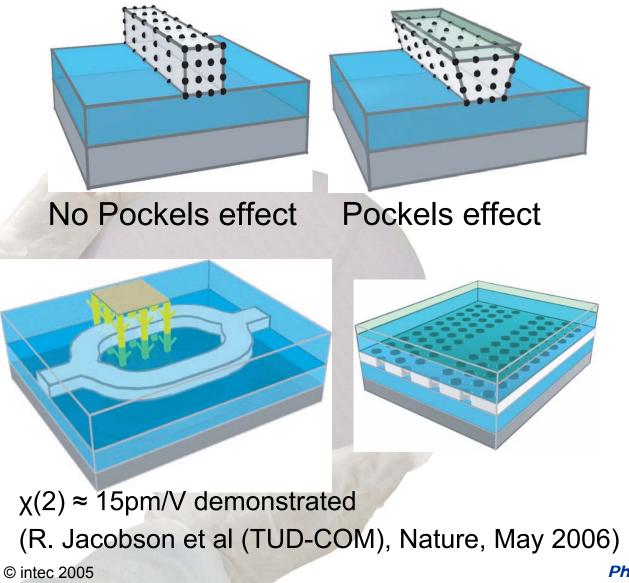


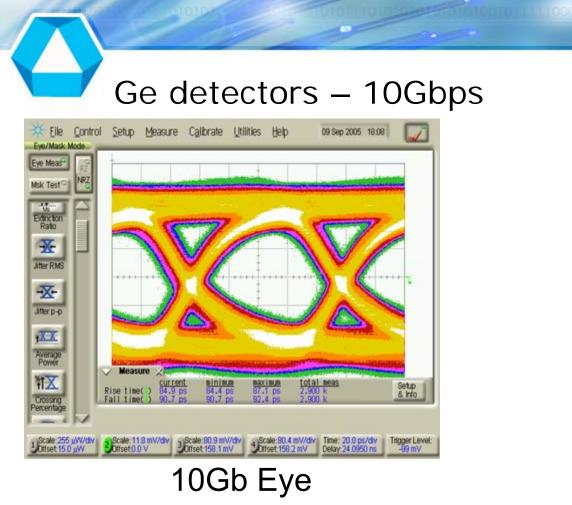
Ring Modulators Work at 10G

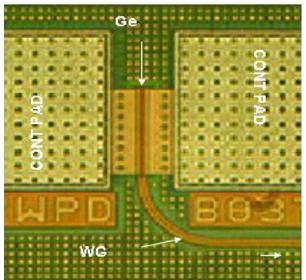


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Strained Silicon for optical modulators







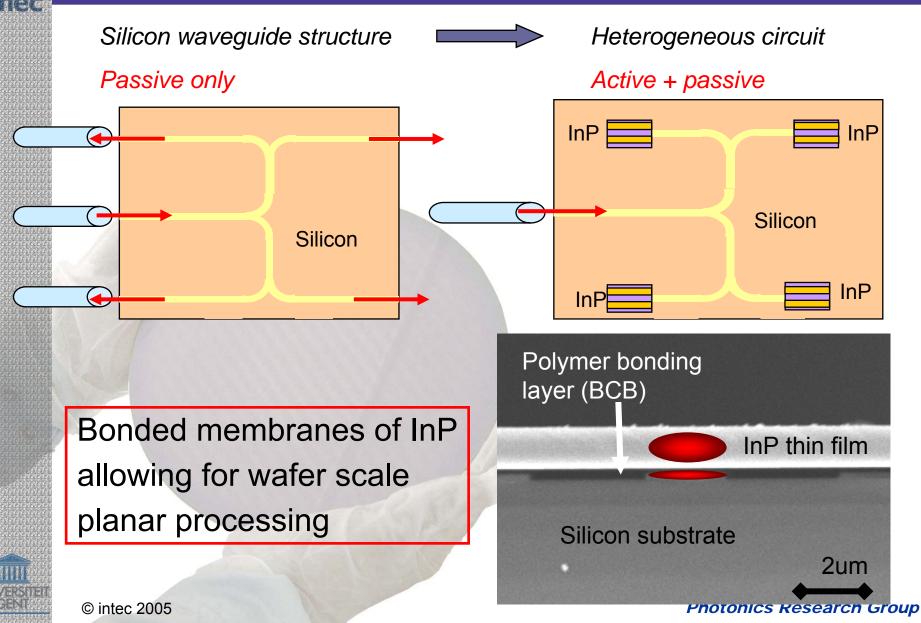
Top View

Sensitivity better than discrete PDs
Receivers limited by kTC noise, C=10fF
No bondwires between PD and TIA

Luxtera, Inc.

Approved for Public Release

Heterogeneous integration



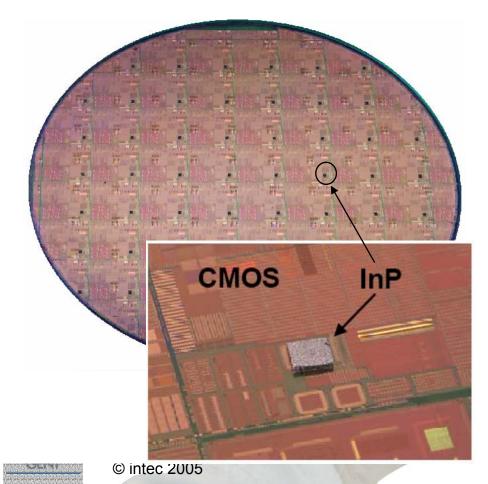


Die-to-wafer bonding



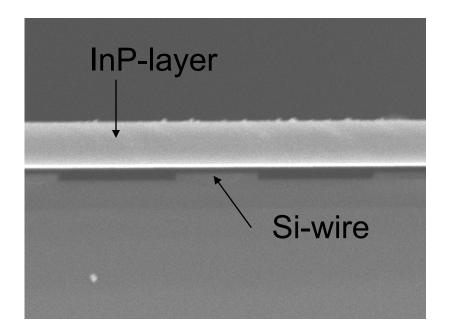
Molecular bonding

• InP on SOI-waveguides on CMOS demonstrated (LETI, TRACIT)

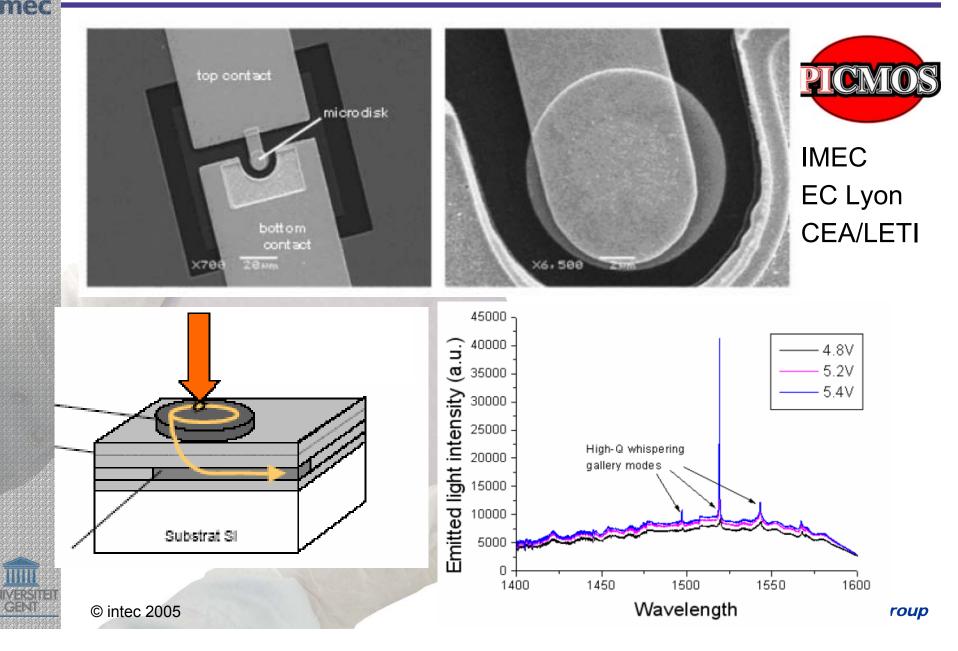


Polymer bonding

- Planarization and bonding in single step (IMEC)
- Ultra-thin bonding layers (sub 200nm demonstrated)



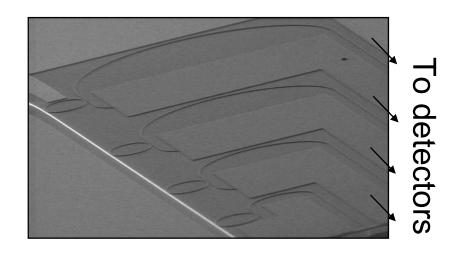
Electrically pumped InP microdisk laser



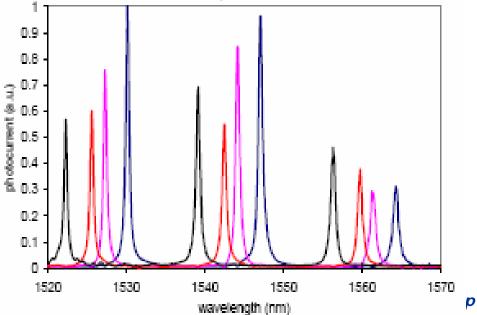


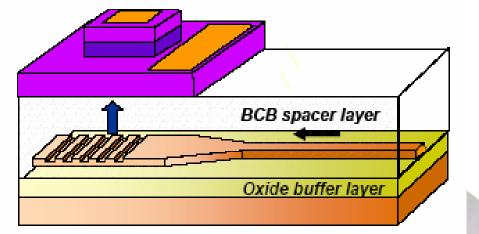
InGaAs Detectors on SOI

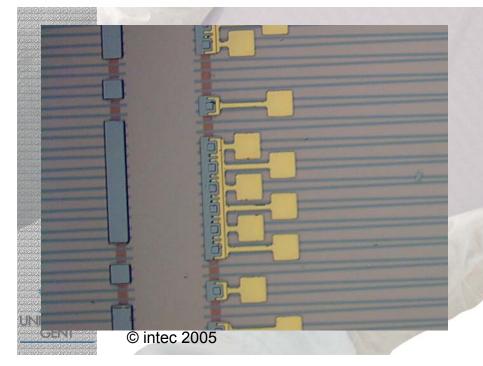




Measured response of 4 detectors









Outline

Silicon Photonics: why and how?

Passive/active photonic functions in Silicon

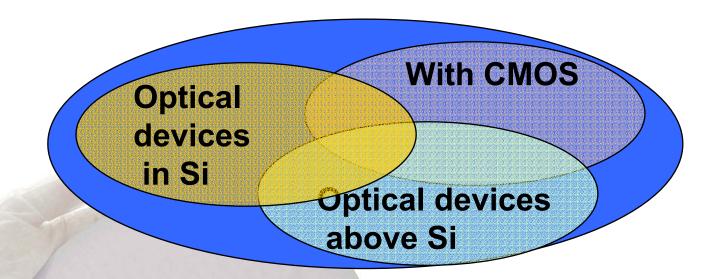
Silicon photonics: what for?

Silicon photonics: the food chain



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Silicon photonics: what for?



- WDM components
- switches for high speed backplanes
- single chip high speed low power transceivers
- on-chip optical interconnect
- sensors
- labs on a chip



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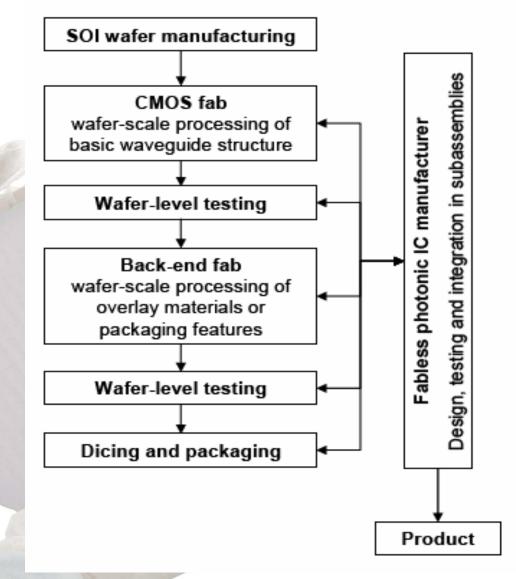
Silicon photonics: the food chain



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The fabless model



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GENT

CMOS Photonics Foundry

Motorola's recently spun-out its fabs into Freescale (FSL) Luxtera uses FSL's 0.13µm SOI process

- Same process used to construct their PowerPC[™] embedded microprocessors
- 3000 wafers/week capacity
- Very high yield, high volume, mature process

Design environment is Cadence at the system/subsystem level

- Device design done on 200 node cluster running 3D FDTD
- Can perform LVS, DRC on optical circuits

Philosophy: Started with existing electronics design manual, and make the optics fit – requires extensive characterization, simulation, compromise



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But what about research?

A dedicated wafer run in a commercial fab will cost 100 k€ - 1 M€

Too expensive for a typical academic research group.

The research community needs to get organised



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European Network of Excellence on Photonic Integrated Components and Circuits

meiz

Figures:

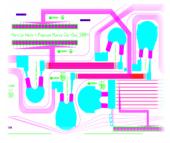
- 2004-2008
- 32 partners
- 13 affiliate partners
- 300 researchers
- budget : 6 M€

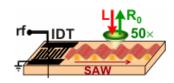
Integration of research on:

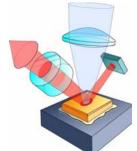
•Technologies for photonic VLSI •Photonic Signal Processing •Integrated Light Sources •Advanced Materials •Nanophotonics

Through:

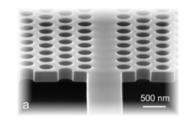
•Joint Research Activities •Joint Education Programs •Exchange of Researchers •Dissemination of Knowledge











ePIXnet platforms

3 technology platforms

- InP monolithic integration platform
- Silicon photonics platform
- Nanostructuring platform

3 supporting platforms

- Photonic packaging platform
- Testing platform (high speed components)
- Modelling platform (using cluster/grid computing)



Silicon Photonics Platform

A framework to

fabricate Silicon Photonic Circuits

__ for research (projects) and prototyping

using mature, stable processes

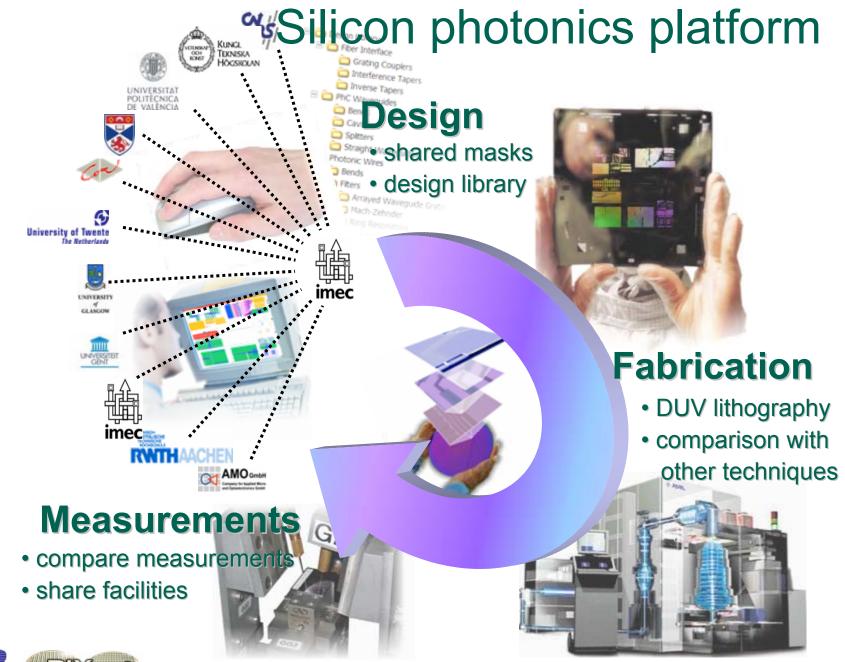
transferable to a commercial CMOS fab

at a **reduced cost** (sharing mask, processing)

Core partners

IMEC (Belgium)
CEA/LETI (France)





Functionality of the Silicon photonics platform

Prototyping, low-volume fabrication

- Passive waveguides
- Ge-based active components

(Coordinate) Process development

- develop standardized fabrication modules:
 e.g. fiber couplers, integrated photodetectors, ...
- transfer of know-how
- expand platform portfolio

Support circuit design

- Design rules
- Design library
- CAD software through Europractice



Core Partners

IMEC:

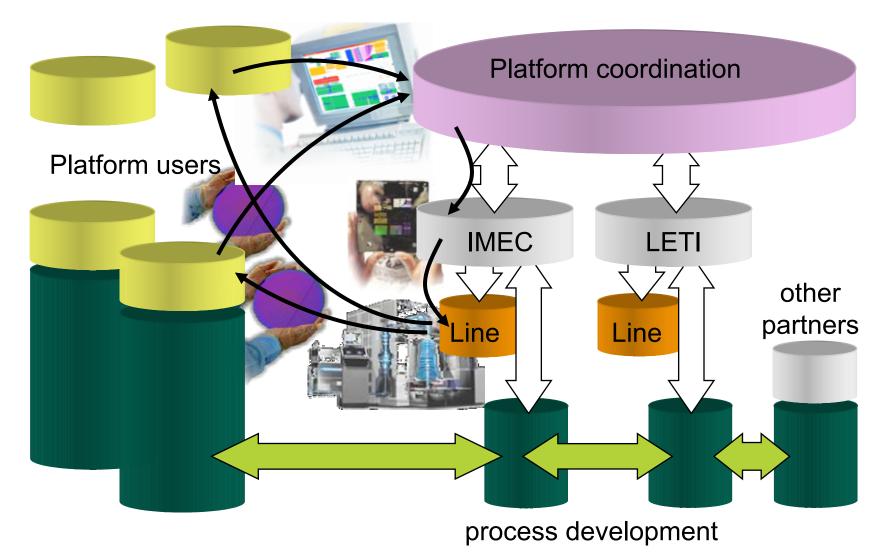
Passive waveguides and photonic crystals in SOI:

- 200mm SOI with a Si thickness of 220nm
- Deep UV at 248nm (foreseen switch to 193nm)
- Optional top oxide cladding
- Standard grating coupler for fiber
- Future: 193nm, amorphous SOI

CEA/LETI:

- Passive waveguides in SOI or amorphous SOI
 - 200mm SOI with a Silicon thickness of 50 to 400nm
 - 193 nm Deep UV lithography
 - Hard mask and side wall treatment
 - Øptional top oxide cladding
- Epitaxy of SiGe or Ge films onto SOI
- EPTX Future: standard Ge photodetector module

The Silicon Photonics Platform





Silicon "CMOS" photonics?

- ☺ low loss waveguides
- ☺ compact functional devices
- **WDM components**
- easy coupling to fiber
- Operation of the polarisation insensitivity
- **☺** >10 Gb/s optical modulators
- ☺ >10 Gb/s detectors

ight sources,
amplifiers
all-optical functions



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Silicon "CMOS" photonics?

- ☺ low loss waveguides
- **©** compact functional devices
- **WDM components**
- easy coupling to fiber
- Operation of the polarisation insensitivity
- **☺** >10 Gb/s optical modulators
- ☺ >10 Gb/s detectors
- + overlay materials
 ⊗light sources,
 ⊗amplifiers
 ⊗all-optical functions



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Conclusion

Silicon photonics is a generic technology with a wide range of high volume applications for which the industrial technology base largely exists today.



Acknowledgements

- The European Union
 - IST-PICCO
 - IST-PICMOS
 - IST-ePIXnet
- The European Space Agency
- The Belgian IAP-PHOTON network
- The Flemish Institute for the indust advancement of Scientific and Technological Research (IWT)
- The Flemish Fund for Scientific Research (FWO-Vlaanderen)
- The Photonic Research Group at Ghent University IMEC
- The Silicon Process division at IMEC
- The P-line at IMEC











Workshop on Photonic Components for Broadband Communication

City Conference Centre Stockholm Norra Latin, Stockholm, Sweden Wednesday-Thursday 28-29 June 2006

SPIE Europe



European Photonics Industry Consortium

Conference Chairs: Pierre-Yves Fonjallaz, Kista Photonics Research Ctr. (Sweden); Thomas P. Pearsall, European Photonics Industry Consortium (France)

Program Committee: Pierre-Yves Fonjallaz, Kista Photonics Research Ctr. (Sweden); Silvio Abrate, Istituto Mario Boella (Italy); Dieter Bimberg, Technische Univ. Berlin (Germany); Markus Blaser, Optospeed SA (Germany); Andrew C. Carter, Bookham Technology (United Kingdom); Laurent R. Fulbert, Commissariat à l'Energie Atomique (France); Hans-Joachim Grallert, Heinrich Hertz Institute (Germany); Miroslaw Grudzien, VIGO System S.A. (Poland); Gerard Guillot, Institut National des Sciences Appliqués de Lyon (France); Michael Heuken, AIXTRON AG (Germany); Anders G. Larsson, Chalmers Tekniska Hoegskola (Sweden); Miguel Llera, Haute Ecole ARC Ingénierie (Switzerland); Daniel Milanese, Politecnico di Torino (Italy); Mario Musolino, SAES Getters S.p.A. (Italy); Christoph Peschke, Deutsches Zentrum für Luft- und Raumfahrt e.V. (Germany); Henning Schroeder, Fraunhofer-Institut für Zuverlässigkeit und Mikrointegration (Germany); Nicholas Traynor, PERFOS (France); Peter Van Daele, INTEC Univ. Gent/Dept. of Information Technology (Belgium); Egbert Woelk, Rohm and Haas Electronic Materials (France)

Welcome! To survive and grow in a market correcting itself from short term over-investment and over-capacity, the optical communication and components industries are in a process of consolidation and cost reduction. However, in the last five years, the global demand for bandwidth has been increasing. Therefore, we believe it is the right time to evaluate the opportunities and needs for optical components and systems in broadband network applications.

In this workshop we will focus on the opportunities where optical communications can bring the greatest added value to existing network infrastructure. We will also identify component and system breakthroughs that will enable migration to profitable, manageable networks capable of supporting next generation broadband services. New products and processes will generate an increasing economic activity for the photonics industry into the 21st century. To achieve success, photonic components and systems must be reliable and inexpensive, generic and adaptable, offer superior functionality, be innovative and have strong IP protections, and be aligned to market opportunities.

Made up of selected invited and poster presentations, Photonic Components for Broadband Communication will focus on the global opportunities for cost effective functions that can be realised by photonic components and systems for use in broadband networks. The workshop will also focus on resources that European industry needs to capitalise on those opportunities, including support from European and national R&D programmes.

The goal is to strengthen the strategies developed in the Technology Platform Photonics21 to reinforce the European position in the manufacturing of photonics components and systems. Poster presentations will propose technology solutions from new materials and components to system designs. Participants will join focus working groups to develop specific recommendations for R&D priorities and continuing actions.

We welcome your participation!

spie.org/events/eoc

Conference 6350 • Room: Pillarhall

Wednesday-Thursday 28-29 June 2006 • Proceedings of SPIE Vol. 6350

Wednesday 28 June

Welcome and Introduction

SESSION 1

Plenary Session

Chair: Pierre-Yves Fonjallaz, Kista Photonics Research Ctr. (Sweden)

09.00: A review of the FP6-project on photonics components for telecom

(Invited Paper), H. J. Rajbenbach, European Commission (Belgium)..... [6350 01] 09.30: The strategic research agenda of the Technology Platform Photonics21: preparation of FP7 and reinforcement of European component industry (Invited Paper), L. ThylÈn, Kungliga Tekniska H[°]gskolan

SESSION 2

Poster Session, Part I

Room: Pillarhall Wed. 11.00 to 12.00

Part I of the Workshop Poster Session will take place on Wednesday in the Conference Room. Coffee and refreshments will be served in order to encourage full discussions and networking. For presentation detail, please reference the poster presentation list following the oral agenda listing of the Workshop.

SESSION 3

Room: Pillarhall	Wed.	13.00 to 14.00
Low-Cost Devices		
13.00: Uncooled lasers for high data rates (Invited Paper) Technologies (Italy)	,	0, 0

SESSION 4

Room: Pillarhall Wed. 14.00 to 15.00

Fibre in the Access (FTTH)

14.20: Berlin Access, an initiative of Berlin SMEs and research for new FTTH		
technologies (Invited Paper), W. Doeldissen, N. Keil, M. Moehrle, W. Schlaak, H.		
Yao, C. Zawadzki, Fraunhofer Institute for Telecommunications - Heinrich Hertz		
Institut (Germany)		
14.40: FTTH: bringing the services the end users (Invited Paper),		

Poster Session, Part II and Reception

Room: Pillarhall Wed. 15.00 to 16.00

Part II of the Poster Session will take place on Wednesday in the Conference Room with authors present at their posters for discussion. A reception with drinks and refreshments will accompany the event. Poster authors may set up their posters on Wednesday from 8.00 for all-day viewing. It is the authors' responsibility to remove their posters at the end of the day Thursday. SPIE assumes no responsibility for posters left up after the end of the poster session. For presentation detail,

please reference the poster presentation list following the oral agenda listing of the Workshop.

SESSION 5

Room: Pillarhall Wed. 16.00 to 17.00

Future Devices, Systems and Networks

16.00: **Options for FTTP in Europe and implications for optical components** *(Invited Paper)*, D. B. Payne, R. Davey, BT Exact (United Kingdom) [6350 12]

16.30: Silicon photonics for broadband communication (Invited Paper),

Room: Pillarhall Wed. 17.00 to 18.00

General Discussion

The general discussion will aim to summarize Day One of the workshop, and will focus on comparison between oral and poster presentations, discussions on general issues, including additional subjects for breakout discussions and working groups for Day Two.

Poster-Wednesday

- Electrically pumped InAs single quantum dot emitter, A. Lochmann, E. Stock, O. Schulz, F. Hopfer, Technische Univ. Berlin (Germany); A. I. Toropov, A. K. Bakarov, A. K. Kalagin, Institute of Semiconductor Physics (Russia); M. Scholz, S. B_sttner, O. Benson, Humboldt-Univ. zu Berlin (Germany); V. A. Haisler, Institute of Semiconductor Physics (Russia) and Technische Univ. Berlin (Germany); D. Bimberg, Technische Univ. Berlin (Germany); [6350 15]

- A novel electrical and optical confinement scheme for surface emitting optoelectronic devices, R. Marcks von W,rtemberg, J. Berggren, Z. Zhang, M. Hammar, Kungliga Tekniska H²gskolan (Sweden)...... [6350 19]

- Fiber To The Home: Next Generation Network, C. Yang, Consultant (USA)
- An improved FD-BPM imaginary-distance propagation method, X. Yi, University of Electronic Science and Technology of China (China);
 C. QIAN, Z. Jianhong, University of Electronics Science and Technology of China (China)

Banquet on the Boat:

Wednesday 28 June 18.30 to 22.00

18.15: departure for banquet

18.30-22.00: Banquet on a historical ship, M/s Östanå

We invite you to view the city from its canals: see the pearl of Lake Mälaren, Drottningholm Palace, the residence of the Swedish royal family. The tour will continue around different islands so that you can enjoy some of the beautiful archipelago houses and cottages.

All attendees are invited to relax, socialise, and enjoy the conference dinner and the cruise.

Please remember to wear your registration badges.

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Wednesday Morning Coffee Break Sponsor:

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Thursday 29 June

Workshops

Rooms: Pillarhall and Rooms 251, 252, 254, 255, 352..... Thurs. 9.15 to 12.30

Photonic Components for Broadband Communication 9.00 to 9.15: Introduction

Moderators: **Pierre-Yves Fonjallaz,** Kista Photonics Research Ctr. (Sweden); **Thomas Pearsall,** European Photonics Industry Consortium (France)

9.15 to 12.30: Workshops

10.30 to 11.00: Coffee Break

The following sessions will provide an exciting opportunity for every participant to play an active role in developing photonics components for broadband communication in Europe. The workshop will be divided into four break-out groups, each focusing on a specific area:

- · Components for access networks
- Components for the trunk networks
- Business aspects
- Manufacturing and infrastructure in Europe

12.30 to 13.30: Lunch Break

13.30 to 14.30: Presentations preparations

14.30 to 15.30: Presentations from groups

- 14.30 to 14.45: Components for access networks
- 14.45 to 15.00: Components for the trunk networks

15.00 to 15.15: Business aspects

15.15 to 15.30: Manufacturing and infrastructure in Europe

15.30 to 15.45: Coffee Break

15.45 to 16.30: Discussion

16.30: Closing Remarks Thomas P. Pearsall, European Photonics Industry Consortium (France)

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(P.-Y. Fonjallaz/T. P. Pearsall) Prepublication Price \$60 There is not a CD with this workshop. To order your

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General Information

Symposium Location

Workshop on Photonic Components for Broadband Communication

City Conference Ctr. Stockholm Norra Latin Drottninggatan 71B 107 26 STOCKHOLM Tel: 08 - 506 166 00 Fax: 08 - 21 69 71 info@stoccc.se www.stoccc.se

Registration Hours

Wednesday 28 June, 07.30 - 18.00 hrs Thursday 29 June, 08.30 - 15.30 hrs

Coffee and Lunch Breaks

Coffee Breaks

Wednesday 28 June, 11.00 - 12.00 and 15.00 - 16.00 Thursday 29 June, 10.30 - 11.00 and 15.30 - 15.45

QuickLunch Coupon

Full conference technical registrants will receive on QuickLunch coupon redeemable for a lunch on Wednesday and Thursday. Some restrictions apply. Please refer to the coupon you receive in your registration packet.

Poster Sessions and Reception

Two interactive poster sessions will be held on Wednesday 28 June. The authors will be able to set up their poster papers starting 8.30 Wednesday morning. Supplies for posting papers will be available in the poster session area. The viewable size of the poster board is ~1.25 m high x 0.96 m wide. Attendees can preview the posters during the day before the formal reception. Authors need to be present at their posters for discussion with attendees during the formal sessions from 11.00 to 12.00 and 15.00 to 16.00 hrs. It is authors' responsibility to remove their posters at the end of the day on Wednesday. SPIE Europe assumes no responsibility for presentations left up after this time. Attendees are requested to wear their conference registration badge to gain access to the interactive poster session and reception.

Video/Digital Recording Policy

For copyright reasons, video or digital recording of any conference session, short course, or poster is strictly prohibited without prior written consent from each specific presenter to be recorded. Individuals not complying with this policy will be asked to leave a given session and to surrender their film or disc. It is the responsibility of the presenter to notify SPIE or SPIE Europe if consent is given.



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the world's most creative and exciting urban scenes. These daysk

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Stores are generally open from 10am to 6 or 7pm Monday to Friday, 10am to 4pm on Saturdays and 12 noon to 4pm on Sundays. Shopping centres and department stores may be open longer. To buy wine or spirits, visit a Systembolaget store, open normal store hours from Monday to Friday, and until 3pm on Saturdays.

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